

Date: Wednesday, 21/01/2009 7:38:06 AM  
 User: Melanie Fauteux

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : BUSHING  
 Job Number : 44987  
 Estimate Number : 13453  
 P.O. Number : Part Number : PB6743001227  
 This Issue : 21/01/2009 S.O. No. : Drawing Number : B6743001 P.18  
 Prsht Rev. : NC Project Number : N/A  
 First Issue : / / Type : SMALL / MED FAB Drawing Revision : B1  
 Previous Run : 43712 Material :  
 Written By : Due Date : 27/01/2009 Qty: 32 Um: Each  
 Checked & Approved By : MF 09-01-21  
 Comment : Est Rev:A 08-06-26 new issue EC verified by:DD

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6R0625 6061-T6 Round Bar .625"



Comment: Qty.: 0.1050 f(s)/Unit Total : 3.3600 f(s)

6061T6 round bar .625"

BATCH: M109733

09/01/26

32 pcs

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: 1-TURN AS PER FOLIO FA568 & DWG B67-43001

FOLIO REV: AA

DWG REV: B1

2-DEBURR AS REQUIRED

09/01/26

32 pcs

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

09/01/26

32 pcs

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

09/01/26

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 439

09/01/27 32

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 21/01/2009 7:38:06 AM  
User: Melanie Fauteux

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 44987

Part Number: PB6743001227

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/01/27

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 09-01-27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			


**NOTE:** Date & initial all entries

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	44987
<b>Description:</b> Bushings		<b>Part Number:</b>	PB67-43001-227
<b>Inspection Dwg:</b>	<b>Rev:</b> B1	<b>Page 1 of 1</b>	

## FIRST ARTICLE INSPECTION CHECKLIST

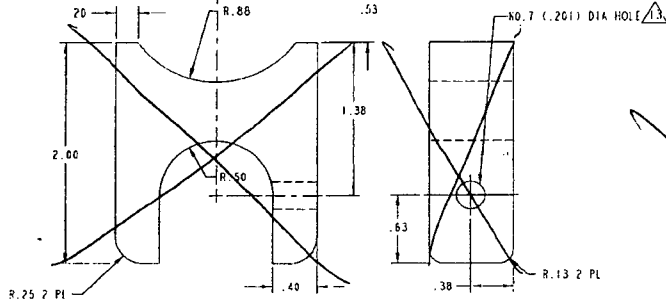
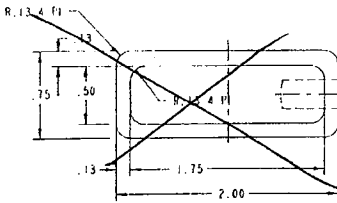
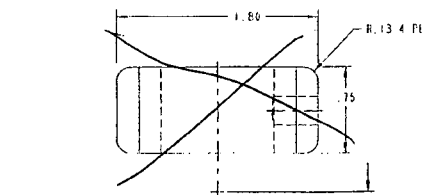
☒ **First Article**      ☐ **Prototype**

[illegible]

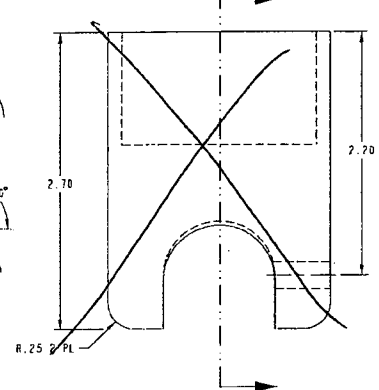
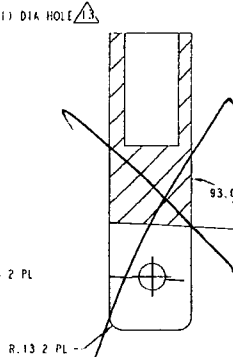
Measured by:		Audited by:	J.L.	Prototype Approval:	N/A
Date:	09/01/26	Date:	09/01/26	Date:	N/A

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

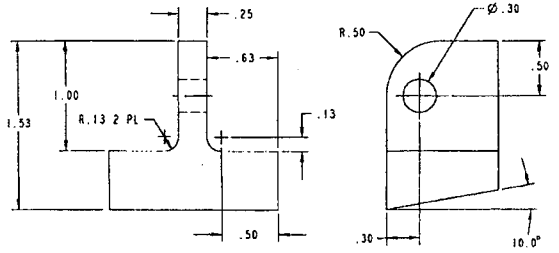
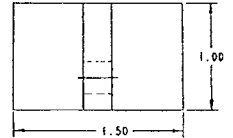
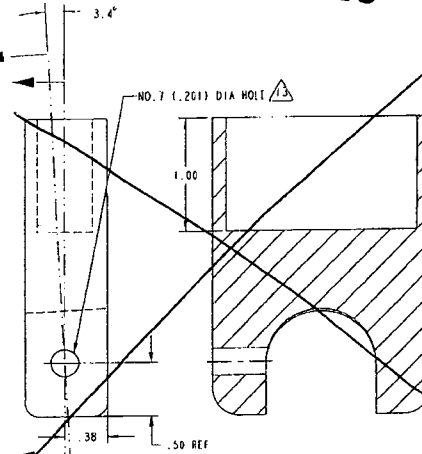
RELEASED  
#06-01-60



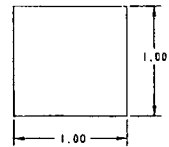
① -217 CONTOURED DETENT CLIP  
JLM  
MATL: 6061-T6, 00-A-200/8  
SCALE 2.000  
**SUPERCEDED BY**  
**D3440-5**



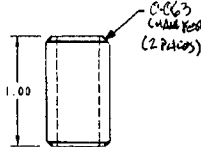
① -221 DETENT CLIP  
JLM  
MATL: 6061-T6, 00-A-200/8  
SCALE 2.000  
**SUPERCEDED BY**  
**REPLACED**  
**By D3440-1**



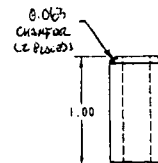
① -219 ANGLED MALE EYE  
JLM  
MATL: 6061-T6, 00-A-200/8  
SCALE 2.000



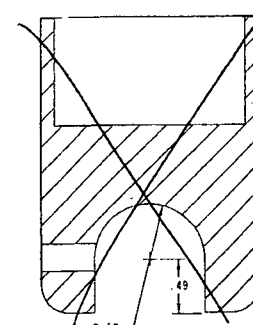
② -223 SQUARE CAP  
MATL: .125 THK, 6061-T6  
NW-1-700/6  
SCALE 2.000



④ -227 BUSHING  
MATL: .563 OD X .094 WALL, 6061 T6  
NW-1-700/6  
SCALE 2.000



⑤ -225 BUSHING  
MATL: .500 OD X .125 WALL, 6061 T6  
NW-1-700/6  
SCALE 2.000



SECTION J-J  
SCALE 2.000

PREMIER AVIATION, INC.  
2001 Aviation Parkway, Grand Prairie, Texas 75052  
DATE: 050811 REV: 00  
D: OSUV8 B67-43901 BY: 04

ORIGINAL

44987